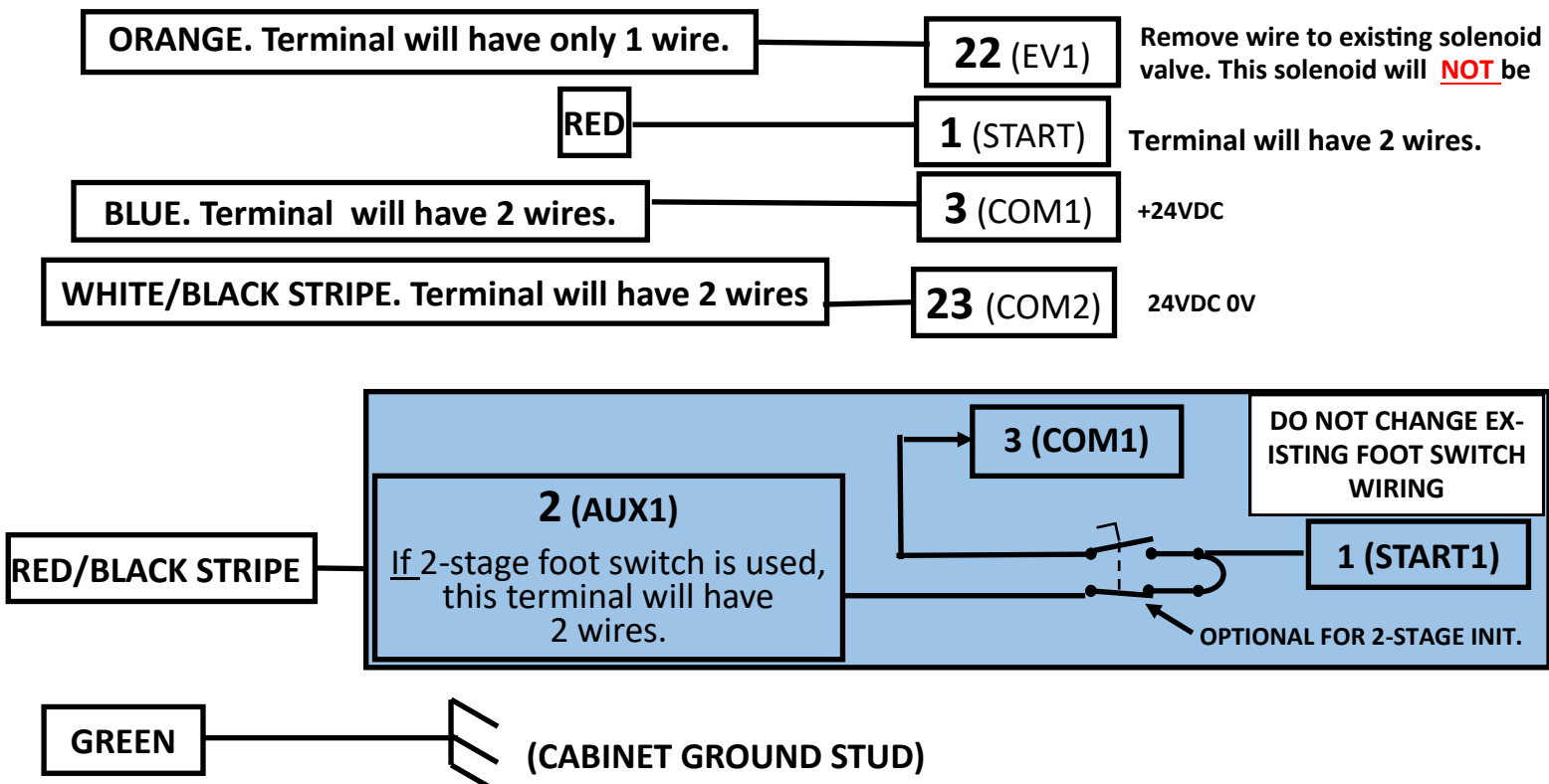


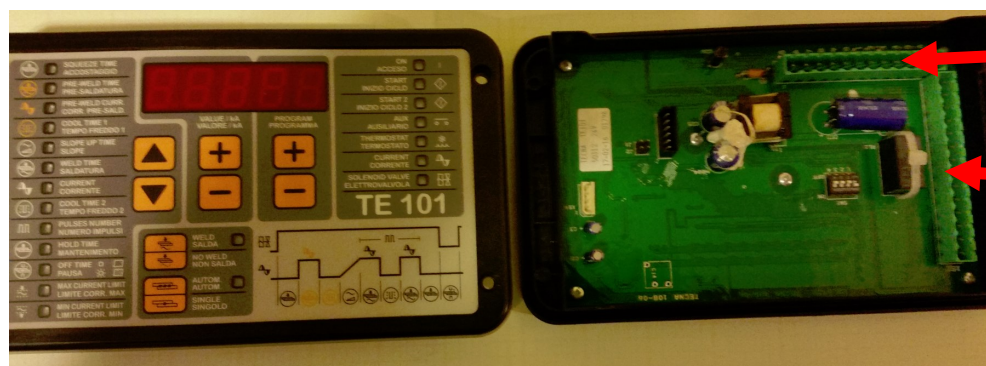
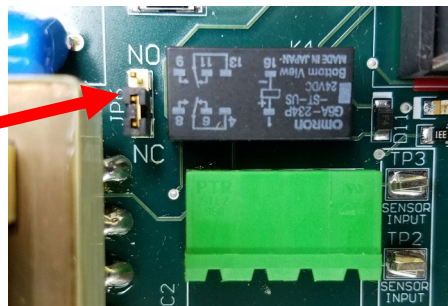
TECNA SOFT TOUCH HOOKUP

OPTION 9181-34TECNA, TE101

Connect wires from the SOFT TOUCH cable to the TECNA control terminals as shown below. Note that TECNA logic OPENS AUX1 for 2nd stage initiation.



INSTALL JP6 JUMPER IN THE LOWER "NC" POSITION



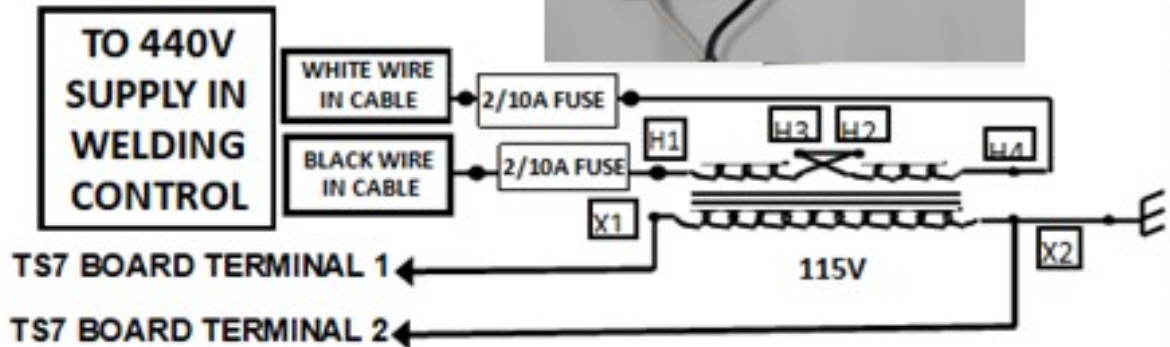
OPEN CONTROL FACE AND CONNECT WIRES TO MATCHING NUMBERS ON THESE TERMINALS.

OPTION 9181-34/115

Connect jumper on primary to match line voltage.
Connect the white and black wires from the cable to
that line voltage in the welding control.

FOR 440V POWER

JUMP H2 + H3



FOR 220V POWER

JUMP H1 + H3
JUMP H2 + H4

